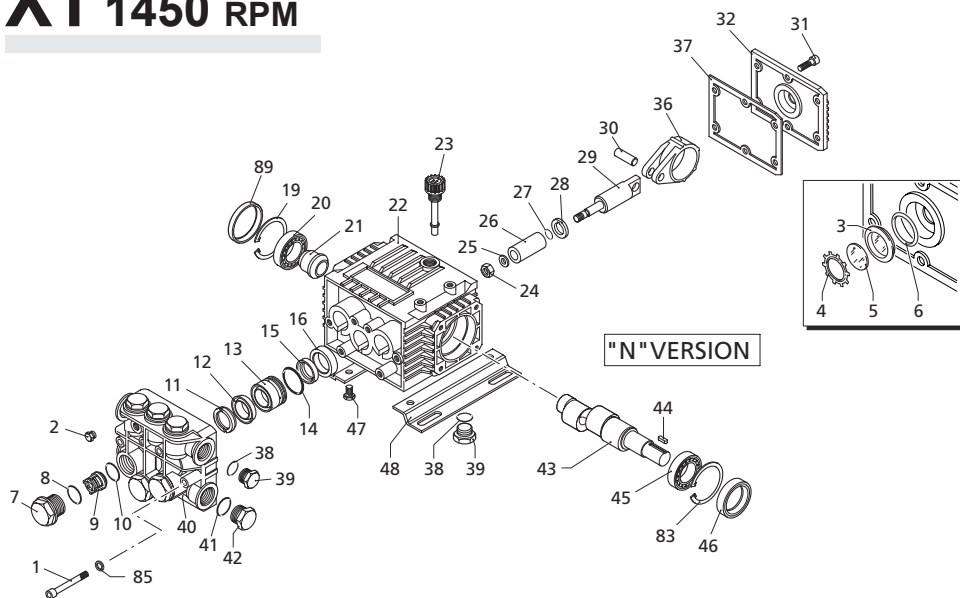
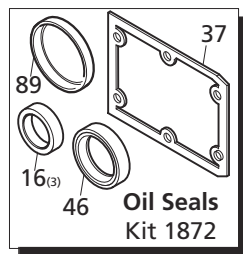
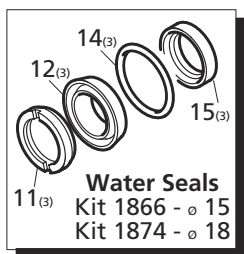
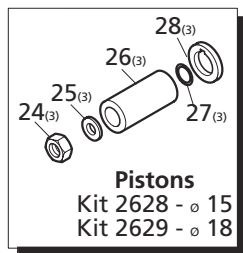
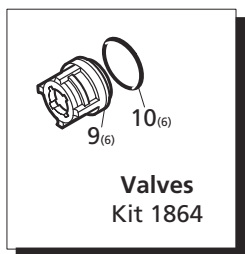


XT 1450 RPM



Repair Kits



Pos	Code	Description	Qty.	Pos	Code	Description	Qty.
1	1322730	Head bolt M6x60 (137 in/lbs)	6	31	1260760	Bolt M5x20 (48 in/lbs)	6
2	620301	Plug 1/8" G	1	32	1269101	Rear cover	Low 1
3	1260250	Oil sight glass	1	32	1329010	Rear cover	High 1
4	1260430	Snap ring	1	36	1260060	Con rod - Aluminum	3
5	1780690	Contrast disc	1	36	1320140	Con rod - Bronze	3
6	1140450	O-Ring $\phi 20.24 \times 2.62$	1	37	1260040	Gasket	1
7	1260162	Valve cap (300 in/lbs)	6	38	740290	O-Ring $\phi 14 \times 1.78$	2
7	1260162T	Valve Cap 1/4" threaded (300 in/lbs)	1	39	1980740	Plug 3/8" G Brass	2
8	1260163	Valve Cap 1/8" threaded (300 in/lbs)	1	40	1320022	Pump head - Brass	$\square \bigcirc$ 1
8	960160	O-Ring $\phi 17.86 \times 2.62$	6	40	1320020	Pump head - Brass	$\blacksquare \nabla$ 1
9	1269050	Complete valve	6	41	180101	O-Ring $\phi 17.5 \times 2$	1
10	880830	O-Ring $\phi 15.54 \times 2.62$	6	42	820361	Plug 1/2" G Brass	1
11	1260140	Support ring reducer brass $\phi 15 \bigcirc$	3	43	1260180	Crankshaft 24mm	$\textcircled{1}$ 1
11	1260141	Support ring reducer plastic $\phi 15 \bigcirc$	3	43	1260200	Crankshaft 24mm	$\textcircled{3}$ 1
12	1520120	Support ring $\phi 15 \square$	3	44	1380520	Key	1
12	1320340	Support ring	$\phi 18$ 3	45	1320370	Bearing	1
13	1271650	High pressure packing $\phi 15$	3	46	1260750	Oil seal	1
13	1260220	High pressure packing $\phi 18$	3	47	1260470	Bolt M8x10	4
13	1260151	Piston guide $\phi 15$	3	48	1263890	Rail 1-1/2"	2
14	1320351	Piston guide $\phi 18$	3	83	1260830	Rail 3/8"	2
14	1260420	O-Ring $\phi 26.70 \times 1.78$	3	83	1260790	Circlip $\phi 152$	1
15	1260440	Low pressure seal $\phi 15$	3	85	1381550	Washer	6
15	1260450	Low pressure seal $\phi 18$	3	89	1266740	Cap	1
16	1260460	Oil seal	3		AR64516	Oil	1
19	1260790	Circlip $\phi 152$	1			<i>OIL CAPACITY - PSI $\leq$ 1740 = 8 OZ - LOW</i>	
20	1320370	Bearing	1			<i>OIL CAPACITY - PSI $\geq$ 1740 = 10 OZ - HIGH</i>	
21	1320330	Bushing	1				
22	1320010	Pump housing	1				
23	880130	Vented oil cap	1				
24	1260110	Nut (106 in/lbs)	3				
25	1260100	Washer 8x13x0.50	3				
26	1260120	Plunger $\phi 15$	3				
26	1260210	Plunger $\phi 18$	3				
27	480480	O-Ring $\phi 4.48 \times 1.78$	3				
28	1260091	Washer (slinger)	3				
29	1260070	Plunger rod	3				
30	1260080	Plunger rod pin	3				

Special Parts / Kits		
Code	Description	Qty.
2029	Viton water seals $\phi 15$	1
2030	Viton water seals $\phi 18$	1
2815	Kit for up to 180° F $\phi 15$ High Temp	1
2816	Kit for up to 180° F $\phi 18$ High Temp	1
1836	Rail Kit - 3/8" - 2 Rails & 4 Bolts	1
1836H	Rail Kit - 1-1/2" - 2 Rails & 4 Bolts	1

Legend		
$\phi 15$	$\phi 18$	$\phi 18$
For $\bigcirc$	For ∇	For $\blacksquare$
XT8.12A $\textcircled{3}$	XT11.11 $\textcircled{3}$	XT9.14 $\textcircled{1}$
		XT11.14 $\textcircled{3}$
For $\square$		
XT8.12 $\textcircled{3}$		
XT8.14 $\textcircled{3}$		

